



Dart Aerospace Ltd.
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Tel (613) 632-5200

D2565-101
Job Sheet 177127



Part No: D2565-101

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No:

Due Date: 6/4/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/4/18	0.00	0.00	Start Up Small Fab-4		SmB
100	Brake NC	4 pcs		6/4/18	0.74	0.55	Brake NC 3		SmB
120	QC	4 pcs		6/4/18	0.00	0.00	QC5		38
130	Powdercoat	4 pcs		6/4/18	0.00	0.10	Powdercoat2		BLO 6-4-18
140	QC	4 pcs		6/4/18	0.00	0.00	QC3		13 JUN 05 2018
150	Packaging	4 pcs		6/4/18	0.00	0.00	Packaging3	57353 80	810789 0 NNG
160	QC21-SA	4 Ea		6/4/18	0.00	0.00	QC21		31 JUN 06 2018

Part Op 100 - 1- Punch as per Dwg D2565 using DT 8313 2- Drill hole open to .316 Ø as per Dwg D2565 (one end only) 3- Deburr
Descriptions: 130 - START TIME: 11:40 O.V. 5:40 P. FINISH: 12:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	6.8400 ft (1.71 ea)	90-Start up Operation	5072449

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	7	44	0

Part Specifications

Specifications could not be found.

Plex 5/7/18 12:28 PM Dart.Gagnon.Michell